

Work Order ID 154061***154061***

Page 1

Thursday, December 01, 2016 10:06:12 AM

Item ID: D5159-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Seat Back Brace Assembly
Start Date: 12/21/2016 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 12/23/2016 Req'd Qty: 2.00 ***2*** Customer:
Reference: **DAS 21 9-89**
Approvals: Process Plan: _____ Date: **DEC 01 2016** Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5159	A

110

0.00

110

Small Fab

Memo

0.14

Small Fab

1- INSTALL NUT PLATES TO D5160-1 AS PER DWG

2- INSTALL D5160-1 BRACKET AND D5160-5 SHIM TO RIB AS PER DWG

"As per QSI042 operator with correct approvals can adjust rivet lengths using correct gauge tool"

pick k't

DEC 21 2016

DAS 6 9-89

2

20

DEC 23 2016

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.01

Quality Control

(2) 16-12-23

DAS 9 9-89

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: 	0.00							
130									
Packaging	Memo	0.00				2x		JAN 03 2017	 DAS 26 9-89
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.03						JAN 09 2017	DAS 21 9-89
Quality Control									

JAN 03 2017

DAS
21
9-89

Picklist Print

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Work Order ID: 154061

154061

Parent Item: D5159-041

D5159-041

Parent Item Name: Seat Back Brace Assembly

Start Date: 12/21/2016

Required Date: 12/23/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS20600M4W3

Purchased

No

Each

16.0000

4

MS20600M4W3

Rivet

Location

Loc Qty

Loc Code

ST308

16

m131730

16

MS20601M4W4

Purchased

No

Each

14.0000

6

MS20601M4W4

Rivet

Location

Loc Qty

Loc Code

GA

14

m135084

1

m135979

13

D5159-1

Manufactured

No

Each

2.0000

2

D5159-1

Rib

Location

Loc Qty

Loc Code

ST358

2

151276

2

D5160-1

Manufactured

No

Each

2.0000

2

D5160-1

Seat Brace Bracket

Location

Loc Qty

Loc Code

GA

2

139009

2

DAS 6 9-89 DEC 2 1 2016

FF DEC 2 3 2016

DAS 6 9-89 DEC 2 1 2016

FF DEC 2 3 2016

Picklist Print

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154061

Parent Item: D5159-041

D5159-041

Parent Item Name: Seat Back Brace Assembly

Start Date: 12/21/2016

Required Date: 12/23/2016

Start Qty: 2.00

Required Qty: 2.00

D5160-5 Manufactured No

Each 1.0000

D5160-5

Shim

**

2
DAS
6
9-89
DEC 21 2016

Location

Loc Qty

Loc Code

ST358

1

148111

1

13467

MS20426AD3-4

Purchased

No

Each

4,156.000

MS20426AD3-4

RIVET

**

DAS
6
9-89
DEC 21 2016

Location

Loc Qty

Loc Code

GA

61

m131697

61

ST312

4095

m134294

4095

4

MS21059L4

Purchased

No

Each

29.0000

MS21059L4

Nutplate

**

DAS
6
9-89
DEC 21 2016

Location

Loc Qty

Loc Code

ST301

29

m135274 1/

4

m135766

25

2